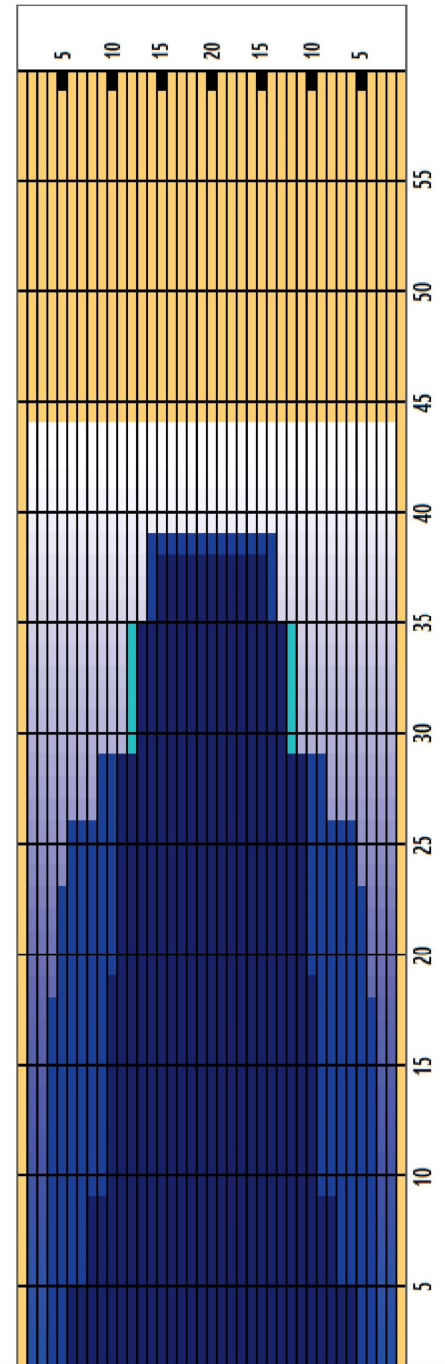


Oil Pattern Distance	44	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	18 mL	Reverse Oil Total	9.5 mL	Volume Oil Total	27.5 mL
Tank Configuration	B-A	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	10	35	0.0	0.0	0.0	1750
2	5L	5R	1	14	31	0.0	1.9	1.9	1550
3	6L	6R	2	14	58	1.9	5.8	3.9	2900
4	8L	8R	2	14	50	5.8	9.7	3.9	2500
5	10L	10R	4	18	84	9.7	19.9	10.2	4200
6	11L	11R	3	22	57	19.9	29.2	9.3	2850
7	12L	12R	2	22	34	29.2	35.4	6.2	1700
8	15L	15R	1	22	11	35.4	38.5	3.1	550
9	2L	2R	0	22	0	38.5	44.0	5.5	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	44.0	39.0	-5.0	0
2	14L	14R	1	26	13	39.0	35.4	-3.6	650
3	13L	13R	2	22	30	35.4	29.2	-6.2	1500
4	9L	9R	1	22	23	29.2	26.1	-3.1	1150
5	6L	6R	1	22	29	26.1	23.0	-3.1	1450
6	5L	5R	2	18	62	23.0	17.9	-5.1	3100
7	4L	4R	1	14	33	17.9	16.0	-1.9	1650
8	2L	2R	0	14	0	16.0	0.0	-16.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5	1.62	1.03	1.03	1.62	5

